

Work Order ID 156538

Tuesday, January 31, 2017 2:32:47 PM

156538

Page 1

Item ID: D212-803-217 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Left Hand Pilot in Command - Medium/Standard Design, Mechanical 212/412
Start Date: 1/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: RA112403

Approvals: Process Plan: MF Date: 17-1-31 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9728	A								
IIN-D212-803	D								

100

0.00

100

QC

Quality Control

MemoINSPECT RA112403
D212-803-217 X 1 B134092KIT IS COMPLETE
ID AND STOCK UNDER NEW BATCH NUMBER @ CHG 001ADD NEW LABELS
NO PAPERWORK NEEDED

D 17-02-03 **DAS**
9
9-89

110

Identify as per dwg & Stock Location: _____ 0.00

110

Packaging

Packaging

Memofg 023

0.00

DAS
27
9-89

MAR 03 2017

DART aerospace		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL 1-813-632-5200 www.dartaero.com	
PATENT	N/A	CHG	CHG001
P/N	D212-803-217	STC	SR02233SE
DESC.	LH Pilot in Command	STC	
LOT	B134092	STC	
MODEL	Belt 212/412	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

CHG-001

17/3/16

MAR 03 2017

DAS
21
9-89

Picklist Print

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Page 1

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156538

Parent Item: D212-803-217

D212-803-217

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Mechanical 212/412

Start Date: 1/31/2017

Required Date: 2/3/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.05.07 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D212-803-217

Manufactured No

Each 0.0000

1

D212-803-217

**

Left Hand Pilot in Command - Medium/Standard Design, Mechanical 212/412

1x 134092

MF

17-1-31

DAS
27
9-89

Inspection Sheet Complete

RA112403

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
0	0	0	☐ es	☐ es	☐ es	☐ es			
D212-803-217	B134092	1	☒ es	☒ es	☒ es	☒ es	STOCK	156538	Kit complete. Still in original package. Stock with new batch number at CHG 001. Add new labels, no paper work needed.
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			
0	0	0	☐ es	☐ es	☐ es	☐ es			

Did a system accept - pull onto WO 156538

QC Approval: P.D.

Date: 01.28.2017